



## Safety Data Sheet according to (EC) No 1907/2006 as amended

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LOCTITE CAT 28

SDS No. : 374576  
V004.0

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Replaces version from: 30.10.2014

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE CAT 28

#### Contains:

diethylmethylbenzenediamine CAS-No. 68479-98-1

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Epoxy Hardener

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Adhesives

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or [www.henkel-adhesives.com](http://www.henkel-adhesives.com).

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Acute toxicity	Category 4
H312 Harmful in contact with skin.	
Route of Exposure: Dermal	
Acute toxicity	Category 4
H302 Harmful if swallowed.	
Route of Exposure: Oral	
Specific target organ toxicity - repeated exposure	Category 2
H373 May cause damage to organs through prolonged or repeated exposure.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Acute hazards to the aquatic environment	Category 1
H400 Very toxic to aquatic life.	
Chronic hazards to the aquatic environment	Category 1
H410 Very toxic to aquatic life with long lasting effects.	

**2.2. Label elements****Label elements (CLP):****Hazard pictogram:****Signal word:**

Warning

**Hazard statement:**

H302+H312 Harmful if swallowed or in contact with skin.  
 H319 Causes serious eye irritation.  
 H373 May cause damage to organs through prolonged or repeated exposure.  
 H410 Very toxic to aquatic life with long lasting effects.

**Precautionary statement:  
Prevention**

P261 Avoid breathing vapors.  
 P273 Avoid release to the environment.  
 P280 Wear protective gloves/protective clothing.

**Precautionary statement:  
Response**

P302+P352 IF ON SKIN: Wash with plenty of water.  
 P337+P313 If eye irritation persists: Get medical advice/attention.

**2.3. Other hazards**

None if used properly.  
 Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

**Following substances are present in a concentration  $\geq 0,1\%$  and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):**

This mixture does not contain any substances in concentration  $\geq$  the concentration limit that are assessed to be a PBT, vPvB or ED.

**SECTION 3: Composition/information on ingredients****3.1. Substances****Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
diethylmethylbenzenediamine 68479-98-1 270-877-4 01-2119486805-25	50- 100 %	Acute Tox. 4, Oral, H302 STOT RE 2, H373 Eye Irrit. 2, H319 Aquatic Acute 1, H400 Aquatic Chronic 1, H410 Acute Tox. 4, Dermal, H312	M acute = 1 M chronic = 1	

For full text of the H - statements and other abbreviations see section 16 "Other information".  
 Substances without classification may have community workplace exposure limits available.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Should not be a problem as product is of low volatility. However, if feeling unwell remove patient to fresh air.

**Skin contact:**

Rinse with running water and soap.

Obtain medical attention if irritation persists.

**Eye contact:**

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

**Ingestion:**

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

**4.2. Most important symptoms and effects, both acute and delayed**

INGESTION: Nausea, vomiting, diarrhea, abdominal pain.

SKIN: Redness, inflammation.

EYE: Irritation, conjunctivitis.

**4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

**SECTION 5: Firefighting measures****5.1. Extinguishing media****Suitable extinguishing media:**

water, carbon dioxide, foam, powder

**Extinguishing media which must not be used for safety reasons:**

High pressure waterjet

**5.2. Special hazards arising from the substance or mixture**

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>) and nitrogen oxides (NO<sub>x</sub>) can be released.

**5.3. Advice for firefighters**

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

**Additional information:**

In case of fire, keep containers cool with water spray.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin and eyes.

Wear protective equipment.

**6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

**6.3. Methods and material for containment and cleaning up**

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

**6.4. Reference to other sections**

See advice in section 8

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Avoid skin and eye contact.

See advice in section 8

Hygiene measures:

- Good industrial hygiene practices should be observed.
- Wash hands before work breaks and after finishing work.
- Do not eat, drink or smoke while working.

**7.2. Conditions for safe storage, including any incompatibilities**

- Ensure good ventilation/extraction.
- Keep container tightly sealed.
- Store at room temperature.

**7.3. Specific end use(s)**

Epoxy Hardener

**SECTION 8: Exposure controls/personal protection**

**8.1. Control parameters**

**Occupational Exposure Limits**

Valid for  
Great Britain

None

**Occupational Exposure Limits**

Valid for  
Ireland

None

**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Diethylmethylbenzenediamine 68479-98-1	aqua (freshwater)		0,001 mg/l				
Diethylmethylbenzenediamine 68479-98-1	sediment (freshwater)				0,029 mg/kg		
Diethylmethylbenzenediamine 68479-98-1	aqua (marine water)		0,0001 mg/l				
Diethylmethylbenzenediamine 68479-98-1	sediment (marine water)				0,0029 mg/kg		
Diethylmethylbenzenediamine 68479-98-1	Soil				0,0056 mg/kg		
Diethylmethylbenzenediamine 68479-98-1	sewage treatment plant (STP)		17 mg/l				
Diethylmethylbenzenediamine 68479-98-1	aqua (intermittent releases)		0,005 mg/l				
Diethylmethylbenzenediamine 68479-98-1	oral				2 mg/kg		

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Diethylmethylbenzenediamine 68479-98-1	Workers	inhalation	Long term exposure - systemic effects		0,13 mg/m <sup>3</sup>	
Diethylmethylbenzenediamine 68479-98-1	Workers	dermal	Long term exposure - systemic effects		1 mg/kg	
Diethylmethylbenzenediamine 68479-98-1	General population	oral	Long term exposure - systemic effects		0,1 mg/kg	
Diethylmethylbenzenediamine 68479-98-1	General population	dermal	Long term exposure - systemic effects		1 mg/kg	
Diethylmethylbenzenediamine 68479-98-1	General population	inhalation	Long term exposure - systemic effects		0,1 mg/m <sup>3</sup>	

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to &gt; 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq$  0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to &gt; 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq$  0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	liquid
Delivery form	Currently under determination
Colour	brown
Odor	amine-like
Melting point	Not applicable, Product is a liquid
Solidification temperature	-45 °C (-49 °F)
Initial boiling point	308 °C (586.4 °F)
Flammability	The product is not flammable.
Explosive limits	Not applicable, The product is not flammable.
Flash point	156 °C (312.8 °F)
Auto-ignition temperature	Not applicable, The product is not flammable.
Decomposition temperature	420 °C (788 °F);
pH	> 8
(25 °C (77 °F); Conc.: 0,1 % product; Solvent: Water)	
Viscosity (kinematic) (25 °C (77 °F); )	> 20 mm <sup>2</sup> /s
Solubility (qualitative)	Currently under determination
Partition coefficient: n-octanol/water	Not resp. Weakly lipophilic (log pow <3, no indication of bioaccumulation potential)
Vapour pressure	< 1 mm hg;None
Density (25 °C (77 °F))	1,019 g/cm <sup>3</sup> no method
Relative vapour density: (20 °C)	> 1
Particle characteristics	Not applicable Product is a liquid

### 9.2. Other information

Other information not applicable for this product

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Oxidizers.  
Acids.

### 10.2. Chemical stability

Stable under recommended storage conditions.

### 10.3. Possibility of hazardous reactions

See section reactivity

### 10.4. Conditions to avoid

No decomposition if stored and applied as directed.

### 10.5. Incompatible materials

See section reactivity.

### 10.6. Hazardous decomposition products

Hydrocarbons  
carbon oxides.  
nitrogen oxides

## SECTION 11: Toxicological information

### General toxicological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

### 1.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute oral toxicity:

Harmful if swallowed.

Hazardous substances CAS-No.	Value type	Value	Species	Method
diethylmethylbenzenedia mine 68479-98-1	LD50	738 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)

#### Acute dermal toxicity:

Harmful in contact with skin.

No substance data available.

#### Acute inhalative toxicity:

May cause irritation to respiratory system.

No substance data available.

#### Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
diethylmethylbenzenedia mine 68479-98-1	not irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

#### Serious eye damage/irritation:

Causes serious eye irritation.

No substance data available.

#### Respiratory or skin sensitization:

No data available.

#### Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
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#### Carcinogenicity

No data available.

**Reproductive toxicity:**

No data available.

**STOT-single exposure:**

No data available.

**STOT-repeated exposure::**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
diethylmethylbenzenedia mine 68479-98-1	NOAEL 8 mg/kg	oral: feed	90 days daily	rat	EU Method B.26 (Sub-Chronic Oral Toxicity Test: Repeated Dose 90-Day Oral Toxicity Study in Rodents)

**Aspiration hazard:**

No data available.

**11.2 Information on other hazards**

not applicable

**SECTION 12: Ecological information****General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

**12.1. Toxicity****Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
diethylmethylbenzenediamine 68479-98-1	LC50	> 106 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)

**Toxicity (Daphnia):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
diethylmethylbenzenediamine 68479-98-1	EC50	0,5 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

**Chronic toxicity to aquatic invertebrates**

No data available.

**Toxicity (Algae):**



No data available.

### Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
diethylmethylbenzenediamine 68479-98-1	EC10	170 mg/l	24 h		not specified

### 12.2. Persistence and degradability

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
diethylmethylbenzenediamine 68479-98-1		aerobic	0 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

### 12.3. Bioaccumulative potential

No data available.

No substance data available.

### 12.4. Mobility in soil

Cured adhesives are immobile.

No substance data available.

### 12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
diethylmethylbenzenediamine 68479-98-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

### 12.6. Endocrine disrupting properties

not applicable

### 12.7. Other adverse effects

No data available.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09\* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

<b>SECTION 14: Transport information</b>
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**14.1. UN number or ID number**

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

**14.2. UN proper shipping name**

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Diethyltoluene diamine)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Diethyltoluene diamine)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Diethyltoluene diamine)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Diethyltoluene diamine)
IATA	Environmentally hazardous substance, liquid, n.o.s. (Diethyltoluene diamine)

**14.3. Transport hazard class(es)**

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

**14.4. Packing group**

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

**14.5. Environmental hazards**

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

**14.6. Special precautions for user**

ADR	not applicable Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG) may be applied, which can result in a deviation from the transport classification for packed goods.

**14.7. Maritime transport in bulk according to IMO instruments**

not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable
VOC content (2010/75/EC)	< 3 %

### 15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

## SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H302 Harmful if swallowed.
- H312 Harmful in contact with skin.
- H319 Causes serious eye irritation.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

### Further information:

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This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

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